

Reference list filler

- 01/2011** 24-fold filler 6-fold sorted for yoghurt, yoghurt with and without fruit for form- fill- and seal machine type GEA Finnah with filling volume 25 - 150 ml Extra equipment: Quick change system for nozzles with clip fastening means eccentric, life of the seals as bellows etc.> 10,000 hours of production
- 01/2011** 8-fold filler for dessert products for cup filler type Ampack Ammann with filling volume 25 - 150 ml including cup lifter during servo motor nozzles with clip fastening means eccentric
- 08/2012** 8-fach filler 4-fold sorted for fruit foam for cup filler type Ampack Ammann with filling volume 25 - 150 ml; Extra equipment: cup lifer and quick change system für nozzles
- 12/2012** 24-fold filler 8-fold sorted for fluid products yoghurt with and without fruit, fragmented size until 15 mm for form- fill- and seal machine type H+E Packtec with filling volume 25 - 150 ml; Extra equipment: Quick change system for nozzles with clip fastening means eccentric, filling station with external filling unit positioned at the side of the machine with automatic extension means, 8 dynamic fruit mixer directly connection to the filler
- 03/2013** 8-fold filler 8-fold sorted for buttermilk, kefir, yoghurt with and without fruit for cup filler type Ampack Ammann with filling volume 100 - 550 ml including cup lifer with servo motor; Extra equipment: Quick change system for nozzles with clip fastening means eccentric
- 04/2013** 8-fold filler 1-fold sorted for dressing with and without fragmentary elements for bottle line type Schuy with filling volume 200 - 350 ml including lifter; Extra equipment: incoming positioning and a spiral conveyor in the end
- 05/2013** 12-fold filler 4-fold sorted for low fat quark and quark, yoghurt with and without fruit, fragmentary size until 15 mm form- fill- and seal machine type Illig with filling volume 100 - 550 ml; Extra equipment: cup lifer and quick change system for nozzles; Practicable for filling of water to highly viscous milk products

- 09/2013** 8-fold filler sorted for fruit and 8-fold filler sorted for yoghurt with and without fruit for a cup filler with filling volume 25 - 150 ml wit cup lifter servo motor and cup rotator for top filling from fruit.
Extra equipment: Quick change system for nozzles with clip fastening means eccentric
- 12/2013** 18-fold filler for flow able products for a form-, fill- and seal machine type Finnah with filling volume 5 - 70 ml
- 01/2014** 4-fold filler for apple purée for a pouch machine with filling volume 5 - 70 ml. The filler was present on the packaging Interpack 2014, the booth of SN Maschinenbau GmbH.
- 03/2014** 8-fold filler for pudding and cream for cup filler type Ampack Ammann with filling volume 75 - 255 ml. Location: Germany
- 05/2014** 40-fold filler for fruit products (jam) a form-, fill- and seal machine type Illig with filling volume 10 - 50 ml and aseptic module location Italy
- 06/2014** 16-fold filler for water for form- fill- and seal machine type Illig with filling volume 100 - 250 ml location Dubai
- 07/2014** 4-fold filler for yoghurt for pouch filler from SN Maschinenbau GmbH with filling volume 50 – 300 ml location USA
- 12/2014** 2 filler units one of them 8-fold for yoghurt and one for 8-fold for fruit including mixer unit for yoghurt filler, cup lifter with integrated turning device, tunnel system and sterile water module for a cup filler type Hamba with filling volume 20 – 150 ml location England
- 11/2015** 1 filler 20-fach for form- fill- and seal machine type Finnah 2209.024 with filling volume 15 - 50 ml for sauce as ketchup, mayonnaise, dressing, barbecue location Germany
- 02/2016** 1 filler units 24-fold filler for cream cheese for 1 form- fill- and seal machinery type Illig with filling volume 50 - 150 ml location Iran
- 06/2016** 20-fold filler unit for sauces like barbecue sauce, ketchup, mayonnaise, and dressing for form- fill- and seal machinery type Finnah with filling volumen15 - 50 ml location Germany
- 09/2016** 24-fold filler for aseptic produces as pudding for a form- fill- and seal machinery type Illig with filling volume 50 - 150 ml location Iran

- 11/2016** 8-folder filler for produces ketchup, mayonnaise, dressing etc. for a ultra clean bottle filler – location Poland – installed on a new VDB bottle filling line.
- 02/2017** 8-folder filler for produces ketchup, mayonnaise, dressing etc. for a ultra clean bottle filler – location USA – installed on a new VDB bottle filling line.
- 08/2017** 8-folder filler for produces ketchup, mayonnaise, dressing etc. for a ultra clean bottle filler – location Germany – installed on a new VDB bottle filling line.
- 08/2017** 12-folder filler for low fat curd cheese and fat curd cheese with and without fruit with fruit peace's until 15 mm for a seal machinery type Illig with filling volume 50 - 150 ml – location Germany.
- 10/2017** 16-folder filler for aseptic produces as baby food as noodles, rice, and sauces, etc. – installed on a flexible new VDB packaging machine.
- 01/2018** 10-fold dosing station for dosing of drinking yoghurt and fruit juice in aseptic design – Installed on a bottle filler.
- 02/2018** 25-folder filler for butter for a seal machinery type Illig with filling volume 10 - 30 ml – location Norway.
- 01/2019** 1-folder filler for aseptic products as baby food as noodles, rice, and sauces, etc.
- 02/2019** 56-folder filler to produce herb butter and garlic butter in baguettes with a dosing volume of each 5 ml – location Germany.
- 04/2019** 12-folder filler for yoghurt with and without fruit, fruit size up to max. 10mm for a form – fill – and seal machinery type Finnah with filling volume 125 - 200 ml – location Israel.
- 04/2019** 12-folder filler for yoghurt with and without fruit, fruit size up to max. 10mm for a form – fill – and seal machinery type Finnah with filling volume 125 - 200 ml – location Israel.
- 08/2019** 4-folder filler for yoghurt and children curd with fragmented size until 6 mm and filling volume 80 - 150 ml for pouch filler from SN Maschinenbau GmbH in Russia

- 02/2019** 56-folder filler to production of herb butter and garlic butter in baguettes with a dosing volume of each 5 ml – location Germany.
- 04/2019** 12-folder filler for yoghurt with and without fruit, fruit pieces until max. 10 mm and semi-solid yoghurt for form-, fill- and seal machine type Finnah with filling volume 125 - 200 ml location in Israel
- 08/2019** 4-folder filler for yoghurt and children curd with fragmented size max. 6 mm and filling volume 80 - 150 ml for bag filling and closing machine from company SN Maschinenbau GmbH location in Russia.
- 11/2019** 24-folder filler for soft cheese and cream cheese for a seal machinery type Illig with filling volume 15 - 50 ml location Germany.
- 12/2019** 108-folder filling station for filling of diverse products in pizza rolls, cycle rake and packer and sterile module for fill and seal machinery type ILLIG location Germany with a filling volume of 3,5ml / 6,5 ml.
- 12/2019** 16-fold filling station for liquid and pasty dairy products as fresh cream, sour cream, and cream for cup filler type Ampack Ammann filling volume of 100 - 260 ml in Germany.
- 01/2020** 8-folder filling station for aseptic products – several soups – installed on a new VDB PET bottle filling line – filling volume of 150ml. / 1.100 ml.
- 03/2020** 10-folder filling station for aseptic products – coffee creamer – installed on a new VDB PET bottle filling line – filling volume of 150 ml / 260 ml.
- 05/2020** 24-fold filling station for aseptic products as pudding and several sauces for an FFS machinery type GEA Finnah – filling volume of 50 - 160 ml.
- 07/2020** 18-fold filling station for fruits and several sauces for a FFS machinery type Finnah – filling volume 10 - 50 ml in England.
- 10/2020** 8-fold filling station for liquid and pasty dairy products as fresh cream, sour cream, and cream for cup filler type Ampack Ammann filling volume of 100 - 260 ml in Germany.
- 11/2020** two 16 - folder filling stations for products like ketchup, dressing etc. for a new VDB bottle filler; filling volume of 100ml – 1.100 ml / location USA
- 02/2021** 12-fold filler for aseptic produces as pudding for a form- fill- and seal machinery type Illig with filling volume 50 - 150 ml – location France.

- 02/2022** Form, fill- and seal machine make Finnah – Retrofitted with VDB dosing system: 24-fold, for set yoghurt with and without fruit, dosing volume 100-180ml - location Germany
- 02/2022** Form, fill- and seal machine make Synerlink – Equipped with VDB dosing system: 12-fold, for butter and margarine, dosing volume 10-30ml – location Israel
- 03/2022** Form, fill- and seal machine make Finnah – Retrofitted with VDB dosing system: 24-fold, for pudding and sauces, dosing volume 50-150ml – location Germany
- 08/2022** Linear Cup filler machine make Hamba - Retrofitted with VDB dosing system: 6/6-fold, for pudding and cream dessert products, dosing volume 75 - 150ml and 150ml - 550ml - location Germany
- 01/2023** Form, fill- and seal machine make Finnah, type 2450 - for the production of thermised yoghurt - Machine relocation. Retrofitted with the following function modules: new servodrive technology, new plc - based on TIA, complete new electrical hardware, new format parts, new VDB dosing modul - 12-fold.
- 06/2023** Linear Cup filler machine make Ampack Ammann, location in Germany – Retrofitted with VDB dosing system: 8-fold, for liquid and pasty dairy products such as fresh cream, sour cream etc., dosing volume 100-260ml - location Germany
- 07/2023** Form, fill- and seal machine make Finnah, type 2209 - for the production of jam - Machine relocation. Retrofitted with the following function modules: new servodrive technology, new plc - based on TIA, new format parts, new VDB dosing modul.
- 06/2024** VDB Packaging Cup filler machine type BF 8/1A, location Spain – Machine in hygienic class V (acc. to VDMA), capacity 16.800 cups/h, with 8-fold dosing system, for Mixed milk drinks like Cafe Latte and Cappuccino, dosing volume 150-260ml – location Germany
- 07/2024** Continuously running biscuit line - retrofitted with VDB 39-fold cream dispensing station - location Germany
- 04/2025** Form, fill- and seal machine make Finnah – Retrofitted with VDB dosing system: 24-fold – 6 way sorting, for yoghurt with and without particles, dosing volume 50-150ml – location Germany

- 04/2025** Form, fill- and seal machine make Finnah – Retrofitted with VDB dosing system: 24-fold – 6-way sorting, for fruit and fruit sauce with and without particles, dosing volume 50 - 150ml – location Germany
- 08/2025** Fill - and seal machine make Finnah – Retrofitted with VDB dosing system: 6-fold, for dosing water onto ready meals. Dosing volume 20-50ml – location Germany
- 11/2025** Fill - and seal machine make Grunewald – Retrofitted with VDB dosing hopper: 3-fold, for dosing low-fat quark and full-fat quark. Dosing volume 250-500ml – location Germany
- 04/2026** Fill - and seal machine make Grunewald – Retrofitted with VDB dosing hopper: 3-fold, for dosing liquid and pasty dairy products such as fresh cream, sour cream, fresh cheese, yoghurt etc. Dosing volume 100-500ml Location Germany
- 05/2026** Linear Cup filler machine make Ampack Ammann, location in Germany – Retrofitted with VDB dosing system: 8-fold – A B C D A B C D, for liquid and pasty dairy products such as fresh cream, sour cream, yoghurt, etc., dosing volume 100-260ml - location Germany.